# High Efficiency Variable Displacement Pump Motor (20130212, Dr. Perry Li)

IP Status: Issued US Patent; Application #: 15/368,643

## **Axial Positon of Rotary Valve**

A new discrete piston pump/motor yields an unprecedented combination of simplicity, efficiency and versatility. This new pump/motor, which can be used as a pump, motor, or combination of a pump and motor, varies displacement by changing the axial position of a single novel rotary valve. It improves efficiency by discrete piston displacement that applies high pressure to pistons for only a portion of their stroke and saves energy by using hydromechanical valves instead of the more typical electric valves or complex variable cam systems. Instead of varying the stroke length, individual pistons can be enabled and disabled by using two- or three-way valves.

## **Licensing Terms**

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# **Discrete Piston Displacement**

In general, variable displacement pump/motors are highly efficient. However, their efficiency decreases substantially at displacements below 50% due to friction and leakage losses that remain constant despite a reduction in displacement. Discrete piston displacement control minimizes these losses, but at a cost of increased energy/electricity. This new design improves

# **Technology ID**

20130212

# Category

Engineering & Physical Sciences/Design Specifications Engineering & Physical Sciences/Instrumentation, Sensors & Controls

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the overall efficiency of a variable displacement pump/motor, especially at low displacements, by changing the way the displacement is varied.

# BENEFITS AND FEATURES OF HIGH EFFICIENCY VARIABLE DISPLACEMENT PUMP MOTOR:

- Can be used as a pump, motor, or combination pump/motor
- Simple, fast and repeatable on/off control
- Only one control input needed
- Bidirectional and capable of freewheeling
- Robust—no electronic control required
- Reduces power consumption and enables energy recovery; continuous spinning valve needs no acceleration
- Potentially more compact and cost-effective
- Applications may include hydraulic pumps and hydraulic motors

# Phase of Development Proof of concept

#### Researchers

Perry Y. Li, PhD

Professor, Department of Mechanical Engineering, Deputy Director, Center for Compact and Efficient Fluid Power

External Link (www.me.umn.edu)

Thomas Chase, PhD

Professor, Department of Mechanical Engineering

External Link (www.me.umn.edu)